

B.Tech IV Year I Semester

JNTUA COLLEGE OF ENGINEERING (AUTONOMOUS) PULIVENDULA

19AME75b - SIX SIGMA AND LEAN MANUFACTURING

(Open Elective-III)

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Course Objectives: The objectives of the course are to make the students learn about

- Introduce the students, the basic concepts of six sigma and lean manufacturing.
- Expose with various quality issues in Inspection.
- Gain Knowledge on quality control and its applications to real time.
- Know the extent of cellular manufacturing and 5S.
- Understand the importance of Quality standards in manufacturing.

UNIT – 1: Introduction to Six-Sigma

8 Hrs

Probabilistic models-Six Sigma measures-Yield-DPMO-Quality level-Reliability function using Six-Sigma-MTTF using Six Sigma-Maintenance free operating period- Availability using Six-Sigma-Point availability-Achieved availability-Operational Availability-Examples.

Learning Outcomes:

At the end of this unit, the student will be able to

- Explain the concepts of probabilistic models **L2**
- Determine the reliability function using six-sigma **L3**
- Explain about MTTF using six sigma concepts **L2**
- Illustrate the examples of availability using sigma **L2**

UNIT – II: The Elements of Six Sigma and their Determination

6Hrs

The Quality Measurement Techniques: SQC, Six Sigma, Cp and Cpk- The Statistical quality control (SQC) methods-The relationship of control charts and six sigma-The process capability index (Cp)-Six sigma approach-Six sigma and the 1.5 σ shift-The Cpk Approach Versus Six Sigma-Cpk and process average shift- Negative Cpk-Choosing six sigma or Cpk-Setting the process capability index-Examples.

Learning Outcomes:

At the end of this unit, the student will be able to

- List the quality measurement techniques **L1**
- Discuss the process capability index (Cp).
- Compare the Cpk Approach and Six Sigma
- Explain about different statistical quality control methods
- State the relationship of control charts and six sigma **L2**

UNIT – III: Introduction To Lean Manufacturing

6Hrs

Conventional Manufacturing versus Lean Manufacturing – Principles of Lean Manufacturing – Basic elements of lean manufacturing – Introduction to LM Tools.

Learning Outcomes:

At the end of this unit, the student will be able to

- Illustrate the basic elements of lean manufacturing **L2**
- List the various lean manufacturing tools. **L1**
- Describe the principles of lean manufacturing **L2**
- Compare conventional manufacturing and lean manufacturing system **L2**

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UNIT – IV: Cellular Manufacturing, JIT, TPM**6 Hrs**

Cellular Manufacturing – Types of Layout, Principles of Cell layout, Implementation. JIT – Principles of JIT and Implementation of Kanban. TPM – Pillars of TPM, Principles and implementation of TPM.

Learning Outcomes:

At the end of this unit, the student will be able to

- Explain the concept of cellular manufacturing L2
- Identify the types of layouts. L3
- Describe the concepts of JIT and TPM L2
- Demonstrate the pillars of TPM L2
- Create the cell layout. L6

UNIT – V: Set Up Time Reduction, TQM, 5S, VSM 10**6Hrs**

Set up time reduction – Definition, philosophies and reduction approaches. TQM – Principles and implementation. 5S Principles and implementation - Value stream mapping - Procedure and principles.

Learning Outcomes:

At the end of this unit, the student will be able to

- Define set up time reduction. L1
- Illustrate the principles and implementation of 5S techniques. L2
- Discuss procedure and principles of value stream mapping L6
- List the various reduction approaches L1

Text Books:

1. U Dinesh Kumar, Crocker, Chitra and Harithe Saranga, Reliability and Six Sigma, Springer Publishers.
2. Sung H. Park, Six Sigma for Quality and Productivity Promotion, Asian Productivity Organization


Reference Books:

1. Sammy G. Shina, Six Sigma for Electronics Design and Manufacturing, McGraw-Hill.
2. Design and Analysis of Lean Production Systems, Ronald G. Askin & Jeffrey B. Goldberg, John Wiley & Sons, 2003.
3. Mikell P. Groover (2002) _Automation, Production Systems and CIM.
4. Rother M. and Shook J, 1999 _Learning to See: Value Stream Mapping to Add Value and Eliminate Muda', Lean Enterprise Institute, Brookline, MA.

Course Outcomes:

At the end of this Course the student will be able to

- Summarize various techniques that are related to the six-sigma and lean manufacturing L2
- Outline the concepts of cellular manufacturing, JIT and TPM L2
- Illustrate the principles and implementation of 5S techniques L2
- Discuss procedure and principles of value stream mapping L6
- Determine the reliability function using six-sigma. L3


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